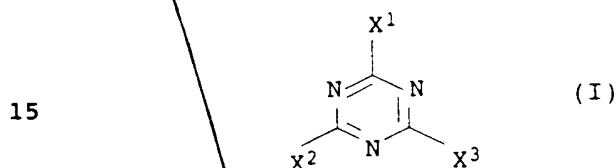


We claim:

1. A method of using modified melamine resin fibers obtainable  
5 by condensational mixture comprising
  - (A) from 90 to 99.9 mol% of a mixture comprising
    - (a) from 30 to 99.9 mol% of melamine and
    - (b) from 1.0 to 70 mol% of a substituted melamine of the  
10 general formula I



20 where  $X^1$ ,  $X^2$  and  $X^3$  are each selected from  $-NH_2$ ,  $-NHR^1$  and  $-NR^1R^2$ , subject to the proviso that  $X^1$ ,  $X^2$  and  $X^3$  are not all  $-NH_2$ , and  $R^1$  and  $R^2$  are independently selected from hydroxy- $C_2$ - $C_{20}$ -alkyl, hydroxy- $C_2$ - $C_4$ -alkyl-(oxa- $C_2$ - $C_4$ -alkyl) $_n$ , where  $n$  is from 1 to 5, and amino- $C_2$ - $C_{12}$ -alkyl,  
25 or mixtures of melamines of formula I, and

- (B) from 0.1 to 10 mol%, based on (A) and (B), of a compound  
30 selected from phenols which are unsubstituted or substituted by radicals selected from  $C_1$ - $C_9$ -alkyl and hydroxyl,  $C_1$ - $C_4$ -alkanes substituted by two or three phenol groups, di(hydroxyphenyl) sulfones and mixtures thereof

35 with formaldehyde or formaldehyde-supplying compounds in a molar ratio of melamines to formaldehyde within the range from 1:1.15 to 1:4.5, as and in thermal and/or acoustic insulating material.

2. A method as claimed in claim 1 for use together with  
40 polyalkylene terephthalate fibers.

3. An insulating material comprising
  - a) from 5 to 95 % by weight of melamine resin fibers, and
  - 45 b) from 5 to 95 % by weight of polyalkylene terephthalate fibers.

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4. An insulating material as claimed in claim 3, further comprising c) up to 30% by weight of further fibers and/or d) up to 20% by weight of additives.

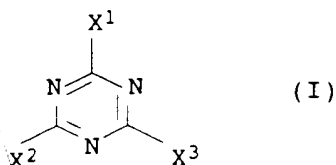
5 5. An insulating material as claimed in either of the preceding claims, wherein the melamine resin fibers are modified and obtainable by condensational mixture comprising

(A) from 90 to 99.9 mol% of a mixture comprising

10 (a) from 30 to 99.9 mol% of melamine and

(b) from 1.0 to 70 mol% of a substituted melamine of the general formula I

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where  $X^1$ ,  $X^2$  and  $X^3$  are each selected from  $-NH_2$ ,  $-NHR^1$  and  $-NR^1R^2$ , subject to the proviso that  $X^1$ ,  $X^2$  and  $X^3$  are not all  $-NH_2$ , and  $R^1$  and  $R^2$  are independently selected from hydroxy- $C_2$ - $C_{20}$ -alkyl, hydroxy- $C_2$ - $C_4$ -alkyl-(oxa- $C_2$ - $C_4$ -alkyl) $_n$ , where  $n$  is from 1 to 5, and amino- $C_2$ - $C_{12}$ -alkyl, or mixtures of melamines of formula I, and

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(B) from 0.1 to 10 mol%, based on (A) and (B), of a compound selected from phenols which are unsubstituted or substituted by radicals selected from  $C_1$ - $C_9$ -alkyl and hydroxyl,  $C_1$ - $C_4$ -alkanes substituted by two or three phenol groups, di(hydroxyphenyl) sulfones and mixtures thereof,

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with formaldehyde or formaldehyde-supplying compounds in a molar ratio of melamines to formaldehyde within the range from 1:1.15 to 1:4.5.

40 6. An insulating material as claimed in any of preceding claims, wherein the polyalkylene terephthalate fibers b) are selected from polyethylene terephthalate fibers, polybutylene terephthalate fibers and mixtures thereof.

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7. An insulating material as claimed in claim 6, wherein the polyethylene terephthalate fibers b) are bicomponent fibers having a core/sheath construction comprising a polyester core and a copolyester sheath.
- 5
8. An insulating material as claimed in claim 7, wherein the melting temperature of the core of the bicomponent fibers b) is within the range from 200 to 300°C, preferably within the range from 230 to 280°C, and the melting temperature of the sheath is within the range from 80 to 150°C, preferably within the range from 100 to 130°C.
- 10
9. An insulating material as claimed in either of claims 7 and 8, wherein the individual fiber linear density of the bicomponent fibers b) is within the range from 1 to 20 dtex, preferably within the range from 2 to 15 dtex.
- 15
10. A process for producing an insulating material as claimed in any of the preceding claims, which comprises
- 20
- i) the components a), b) and optionally c) and/or d), optionally after a pretreatment, being mixed, optionally carded and laid down to form a mat,
- ii) the mat being heated, and
- 25
- iii) the tempered mat being optionally cut to size and/or coated.
11. A process as claimed in claim 10, wherein component b) is a core-sheath bicomponent fiber as set forth in any of claims 7 to 9 and the temperature in step ii) is higher than the melting temperature of the sheath and lower than the melting temperature of the core.
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